

6.16 Fitting Trolley Seal (e-Form) (only with standing units)



Check:

- Steam or water escapes from under the door.



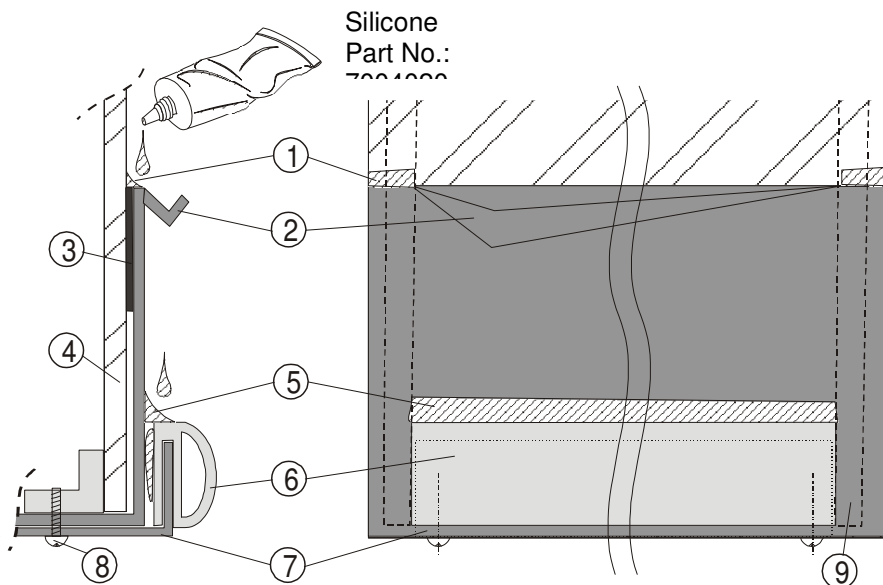
Instructions – Replace e-Form seal:

- Unscrew the screw **8** on the fastening plate **7** holding the e-Form seal **6** under the door.
- Take out the old seal and plating.
- Clean dirt and grease from seal surface of the plating.
- Take the new seal and put away the old seal.
- Coat back side of the new e-seal **6** with an approx. 2mm silicone strip (E43).
- Align the e-form seal **6** with the fastening plate **7** in the old position and screw on.
- Fill in between the door and e-form seal with silicone **5**. Seal with silicone left and right from the end of the fastening plate to the door.



Instructions – additional sealing measures:

- The space between the glass on the inner door **4** and the metal panel of the door drip channel **2** (Taped with black tape **3** on the glass) and also the support area for the hygienic plug-in seal **9** can be filled in with silicone **1**.
- Fill in left and right from the end of the metal panel to the glass with silicone **1**.



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|---|---------------------------------------|
| 1 = Silicone strip between glass and metal drip channel | 6 = e-Form seal |
| 2 = Door drip channel | 7 = Fastening plate e-Form seal |
| 3 = Black tape | 8 = Screw for fastening plate |
| 4 = Glass inner door seal | 9 = Support area for hygienic plug-in |
| 5 = Silicone strip between e-Form seal and metal | |



Notice:

- When the door is closed, the e-Form seal should have an air tight connection with the door seal.
- Silicone can be neatly spread with soapy fingers.



Safety:

- After repairing, the silicone must be left to harden for 24 hours before the oven can be used.